



# Linear Collider R&D

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Linear Collider R&D

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3/24/04



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# Introduction

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- Fermilab is the only laboratory in the US Laboratory that is collaborating on both warm (NLC) and SRF (TESLA) linear collider technology R&D.
- Accelerator Physicists and Engineering staff from Technical Division and Accelerator Division have contributed significantly to both the Linear Collider designs.
- Fermilab ESS has played a leading role in the US site studies for the Linear Collider sites in Illinois and California.
- Fermilab Particle Physicists are working on four major detector components R&D and coordinating simulation efforts.



# Accelerator Physics Studies

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- The key to the success of the Linear Collider is production and transport of low emittance beam to IR.
- At the start of our accelerator physics effort we have decided to look at
  - Damping Rings for TESLA and Pre-Damping Ring for NLC
  - Emittance preservation in LINAC and alignment requirements.
  - Electron Beam Physics modeling tools



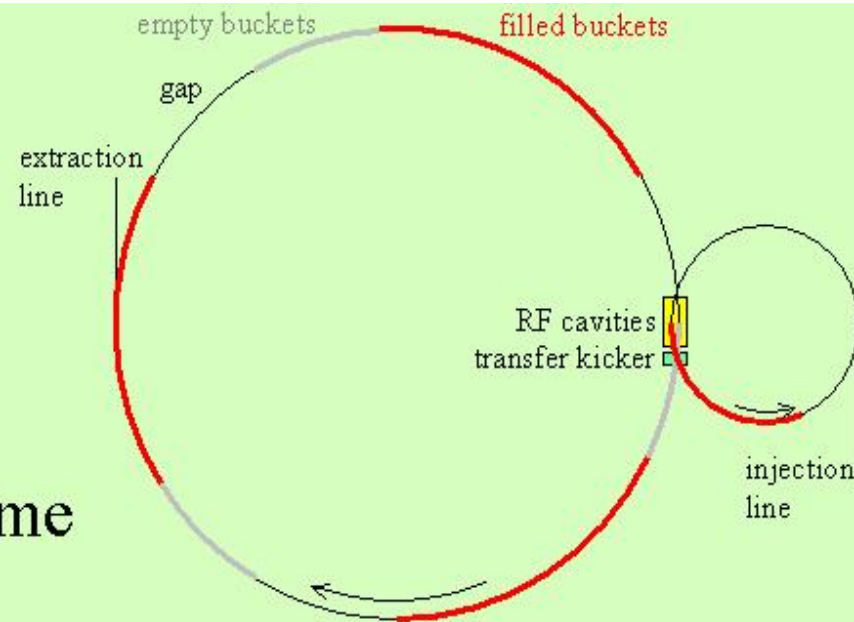
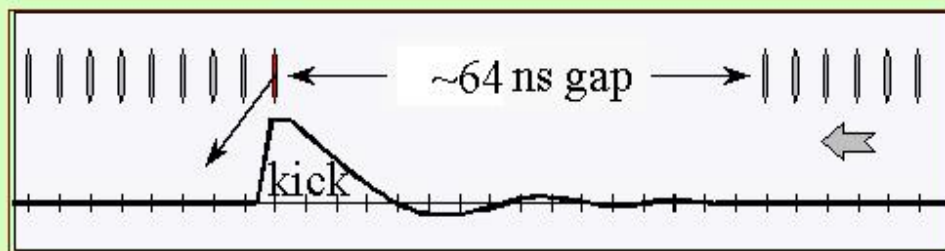
# TESLA Damping Ring

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- TESLA design of Linear Collider requires 2820 bunches of electrons at  $\sim 335$  nsec spacing. This makes the TESLA Damping Ring rather long.
- The present design of the TESLA Damping Ring though technically sound is 17 kms long. The key limitation being faster kicker.
- We are investigating several ideas on a faster kicker scheme by developing a common lattice design.
- We are developing conceptual design(s) for these kickers and how to test its performance.

# Damping Ring Studies

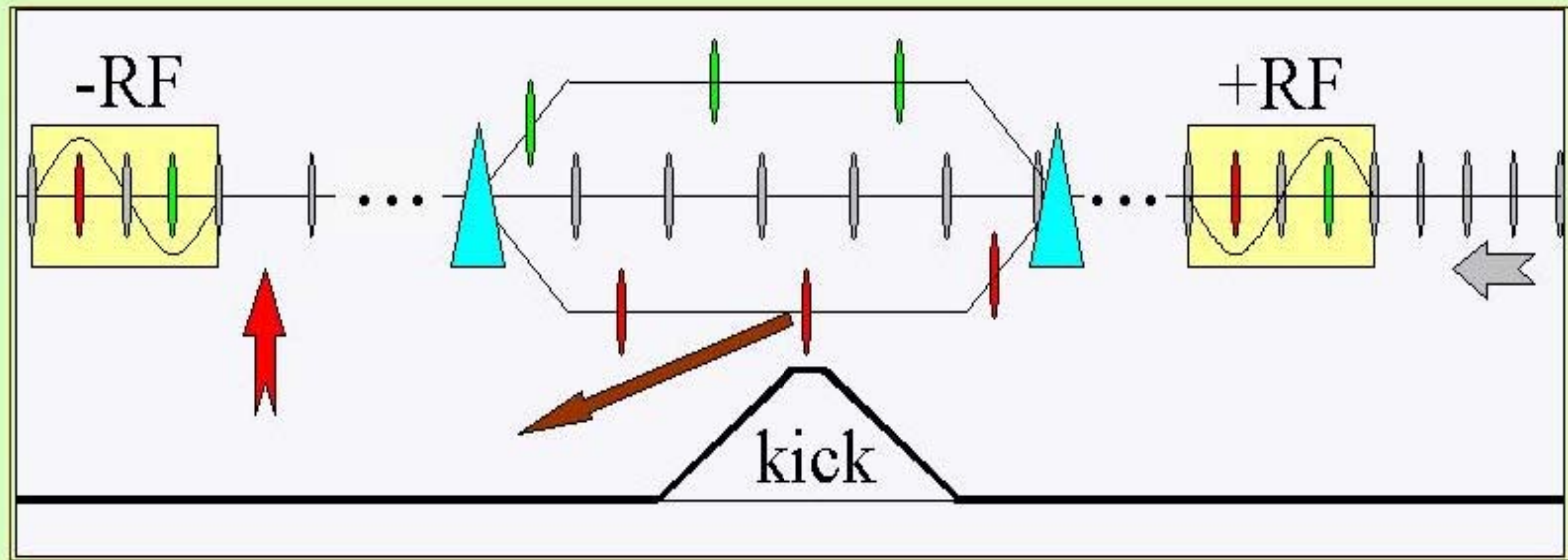
## Multi-Bunch Trains with inter-train gaps



- always inject and eject the last bunch in a train
- kicker rise time  $< 6$  ns, but fall time can be  $\sim$  gap length
- beam loading maintained by  $\sim 100$  m ring with shared RF system
- $\sim 6$  km ring filled by transfers of undamped trains from the  $\sim 100$  m ring

**J. Rogers**

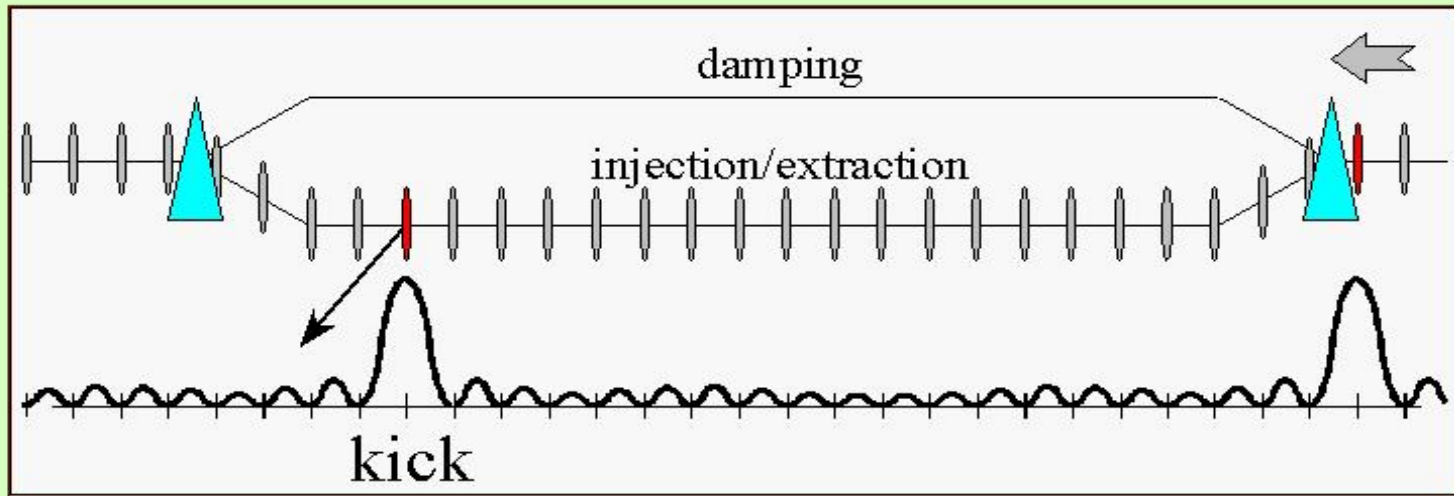
# Longitudinal RF followed by Dispersive Section



- kicker rise, fall times can be  $4\times$  bunch spacing
- could be combined with #1 to accommodate longer fall-time kicker

**D. Rubin**

# Fourier Series Kicker



- kicker is a series of  $N$  transverse RF cavities tuned to frequencies which differ by  $\sim 3$  MHz.
- proper adjustment of amplitudes and phases kicks one bunch while leaving the next  $(N-1)$  undisturbed.
- SCRF + transverse kick minimizes beam-induced fields in cavities.

**G. Gollin**





# Comparison of two designs

Parameter	Small ring ( $e^+/e^-$ )	Dogbone ( $e^+/e^-$ )
Energy	5 GeV	5 GeV
Circumference	6.12 km	17 km
Horizontal emittance $\gamma e_x$	$2.5 \times 10^{-6}$ m	$8 \times 10^{-6}$ m
Vertical emittance $\gamma e_y$	$0.02 \times 10^{-6}$ m	$0.02 \times 10^{-6}$ m
Transverse damping time $\tau_d$	28 ms / 44 ms	28 ms / 50 ms
Current	444 mA	160 mA
Energy loss/turn	7.3 MeV / 4.7 MeV	21 MeV / 12 MeV
Radiated power	3.25 MW / 2.1 MW	3.2 MW / 1.8 MW
Tunes $Q_x, Q_y$	62.18, 28.38	72.28, 44.18
Chromaticities $\xi_x, \xi_y$	-112, -64	-125, -68

We are working on further developing these Kicker ideas.

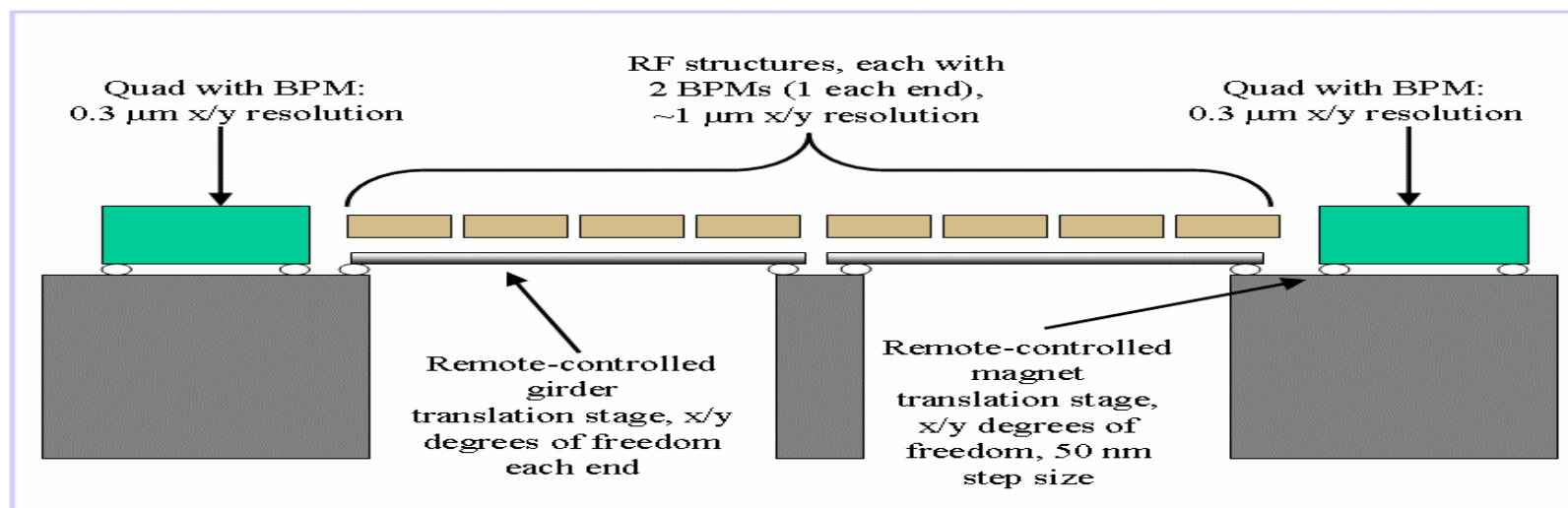


# Low Emittance Transport in Main Linac

- Damping Rings generate Low Emittance Beam this Emittance must be preserved through, Bunch Compressor, Main Linac and the Beam Delivery System.
- Emittance Budget in Main Linac (NLC) from DR extraction: 3.3% in horizontal and 50% of vertical plane.
- Emittance growth in the Linac is caused by
  - Single Bunch: Transverse wakefield resonantly drives the tail of bunch in betatron oscillation
  - Multi Bunch: Leading bunch deflects trailing bunch center.
  - Incoherent Sources: Misalignments and quadrupole errors
  - Fabrication error (Straightness of RF structure and HOM frequency error.) reduces the effect of LR wake suppression.

# Study of Beam Based Alignment

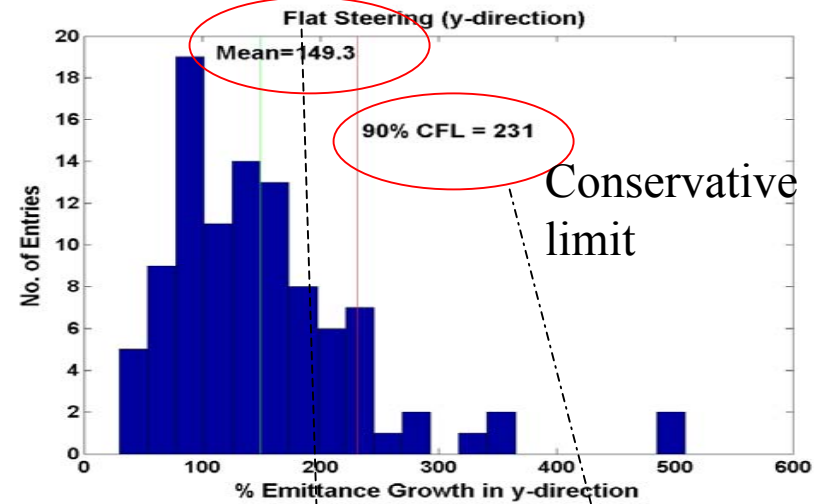
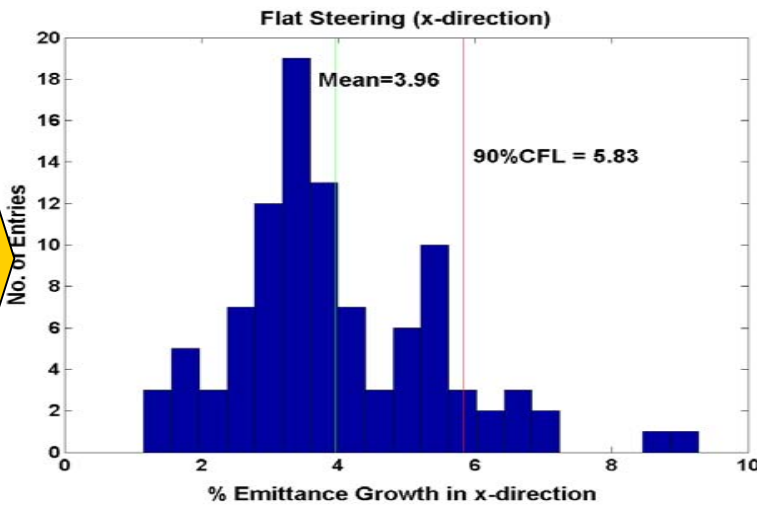
- Alignment tolerances can not be met by *ab initio* installation.
- Quads and RF structures need to be aligned with beam-based measurements.
- Two methods
  - French Curve: Read all BPMs, compute magnet moves, align RF
  - Dispersion Free Alignment



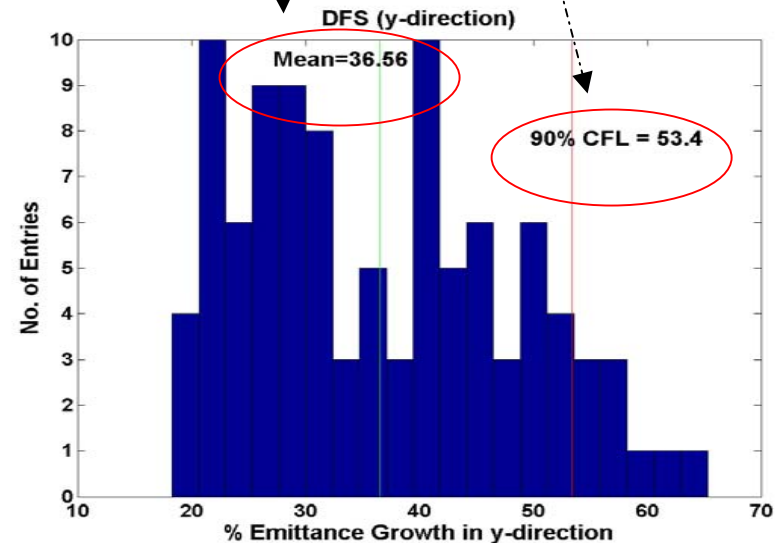
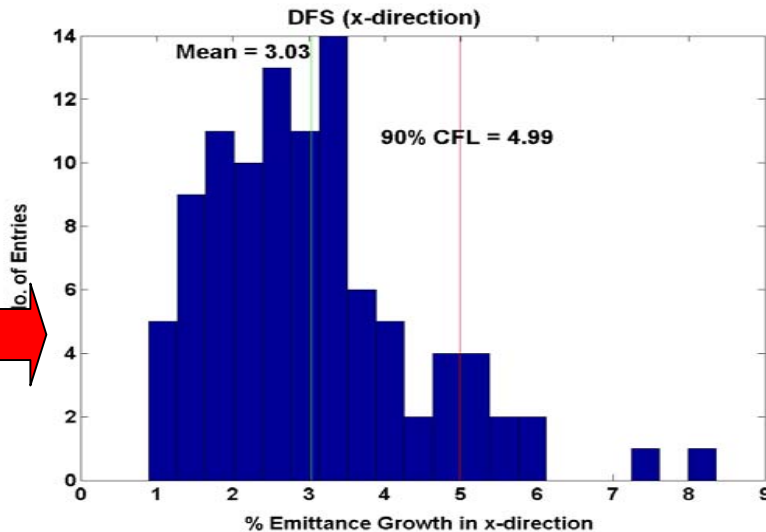
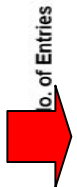
- ☞ Remotely controlled Translation Stages for quads and RF girders
- ☞ High resolution BPMs in Quads and RF structures

# Results

FC



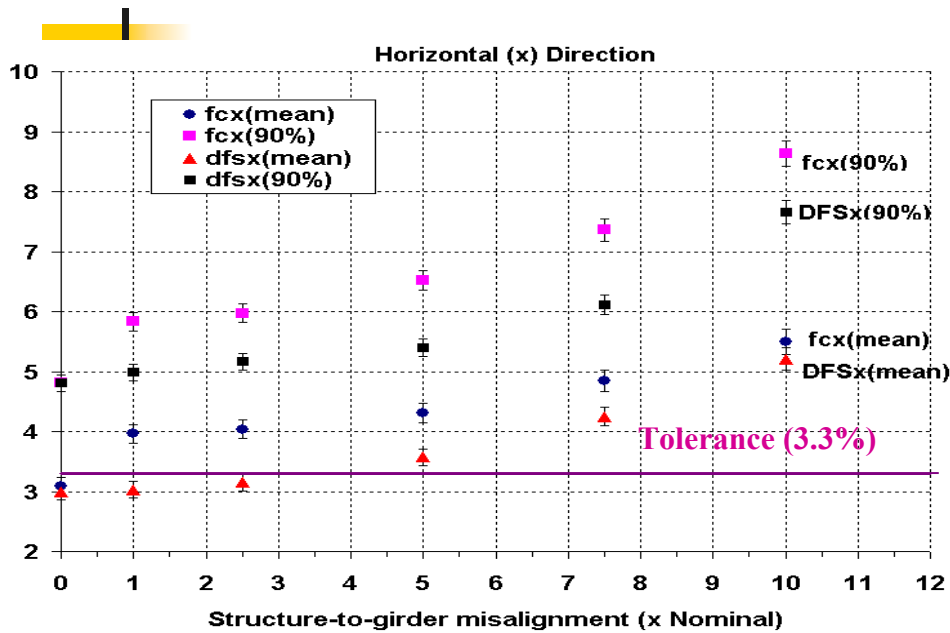
DFS



☞ DFS: Lower mean emittance growth than FC

☞ DFS is More effective in vertical plane.

# Structure-to-Girder Offset



➤  $\gamma e_x$  growth in DFS and FC:

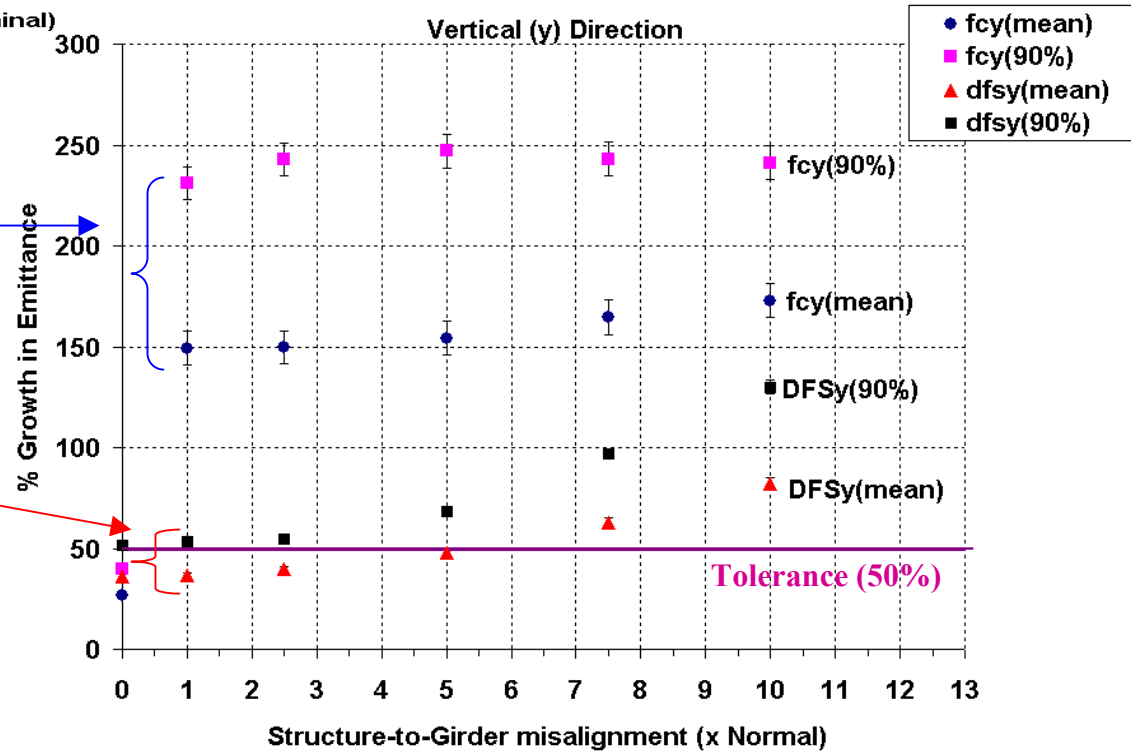
- DFS: mean (~ x2.5 within tolerance)
- DFS: 90% CFL can create problem
- FC: both mean and 90% limit beyond tolerance even for nominal values.

➤  $\gamma e_y$  growth in FC:

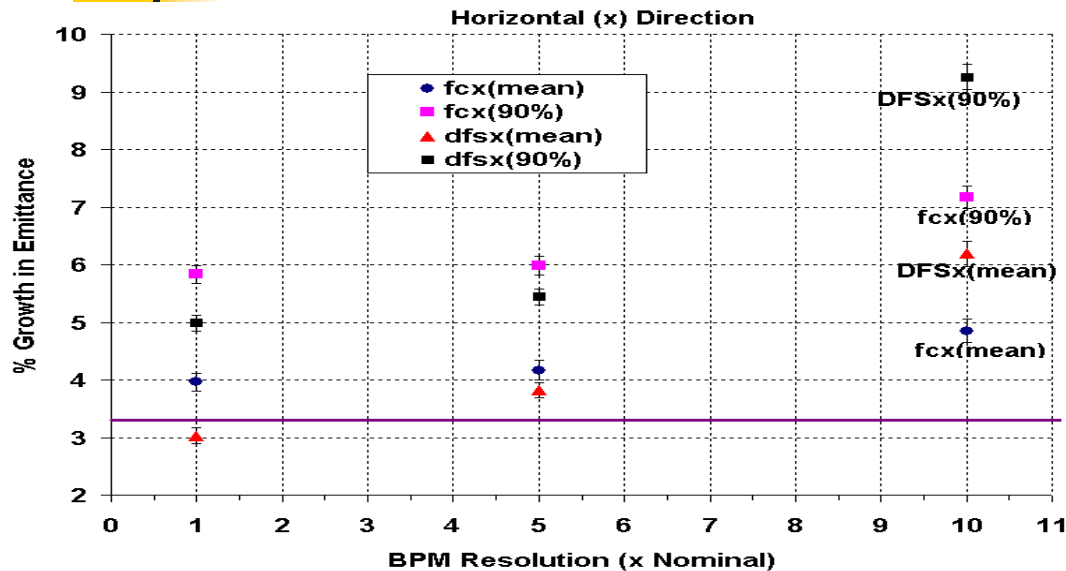
- remains almost constant (~ x5 nominal values), but
- much above tolerance.

➤  $\gamma e_y$  growth in DFS:

- increases more rapidly.
- mean within specs. (~x5 times)

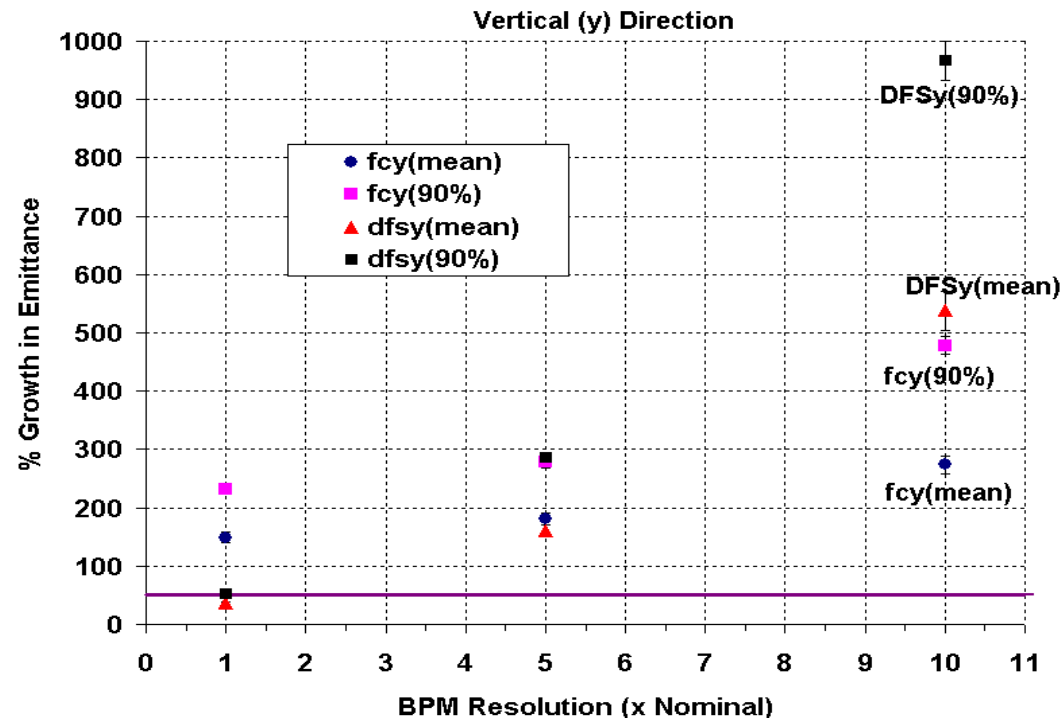


# BPM Resolution



- $\gamma_{e_y}$  &  $\gamma_{e_x}$  growth in FC:
  - lesser dependence, but,
  - much above tolerance.

- $\gamma_{e_y}$  &  $\gamma_{e_x}$  growth in DFS:
  - depends heavily on BPM resolution.
  - should remain within Nominal values.



Ferm





# Engineering Test Facility for LC

- At present there are Test Facilities at SLAC, KEK and DESY that are designed to do LC R&D.
- We believe that next generation of LC Engineering Test Facility is needed for a complete system test of the Linear Collider and accelerator physics.
- The scope of such a facility needs to be defined.
- To be most effective this proposal should be developed by the U.S./International linear collider collaboration(s).
- Fermilab is taking a leading in organizing the ETF effort. We assume that the emerging design would go to the Global Design Organization as a proposal.





# Thoughts on the Scope of ETF

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- It must be done with International collaboration.
- It should have the capability to do perform beam studies.
- ETF could be 1% demonstration machine for the technology chosen by ITRP in the final machine configuration.
- It could have an Injector, Linac (5 GeV), Damping Ring, post damping ring Linac ( $\sim 0.5$  GeV-5.0 GeV)
- It could be a development facility for the Instrumentation, controls etc needed for the LC.
- It could be a development facility for one of a kind device.
- It could be used for industrialization/ later testing of the major component.



# NLC R&D Overview

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- X-Band RF Structure Design and Fabrication
  - Review of cell table of SLAC disk design, construction with local industry, QC of the RF disk
  - Frequency tuning of the single disk (if needed).
  - Fabrication of 60 cm RF structure
  - Frequency tuning of the assembled RF Structure
- RF Design work
  - Design of the Fermilab wave guide coupler for FXB, FXC and FXD Structures
  - FXD HOM extraction design and analysis
  - Design of Fermilab Structure FXE

# RF Structure Factory



RF Quality Control Clean Room (Class 3000)

- Disks & Couplers are precision machined, no diamond turning (industrial vendors)

- Brazed structures, no diffusion bonding

A Structure during Bead-Pull Measurements & Tuning



# Warm LC RF Structure Disks

– **FXB**: 60 cm. Long, high phase advance (150 deg.), traveling wave structures (aka H60VG3, no slots ) were produced. (FXB001-006)

– **FXC**: 60 cm. long, 61 mm o.d. cells; 150 degree phase advance; 3% group velocity; slotted cells with  $.17 a/\lambda$ ; fully brazed construction w/o H<sub>2</sub>; Fermilab Wave guide (FWG) I/O couplers and matching cells, no HOM extraction, 4 tuning holes instead of the 2 in FXB structures. (FXC001-005)



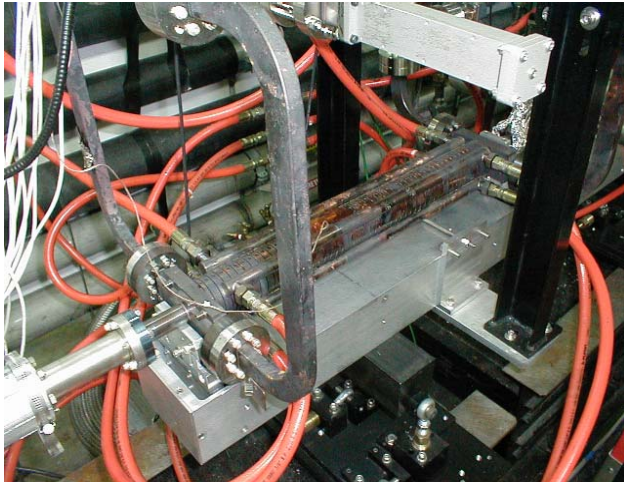
• **FXD**: 60 cm. long, 61 mm o.d. cells; 150 degree phase advance; 4% group velocity; tapered design with slotted cells and  $.17 a/\lambda$  ; fully brazed construction w/o H<sub>2</sub>; FWG I/O couplers; I/O HOM extraction; twofold interleaving design feature. (FXD001-006)



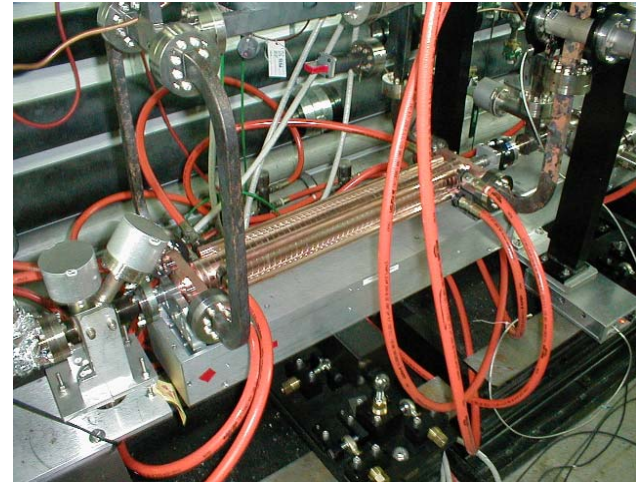
• **FXE: Fully Fermilab Designed**

# FX-band Structures at NLCTA

- Four structures currently operating at NLCTA were fabricated by Fermilab.
- FXB-006 is the first structure built by anyone to achieve NLC specification for gradient and breakdown rate ( $<0.1$  breakdown/hour @ 60 Hz, 400 nsec, 65MV/m)



FXB-006

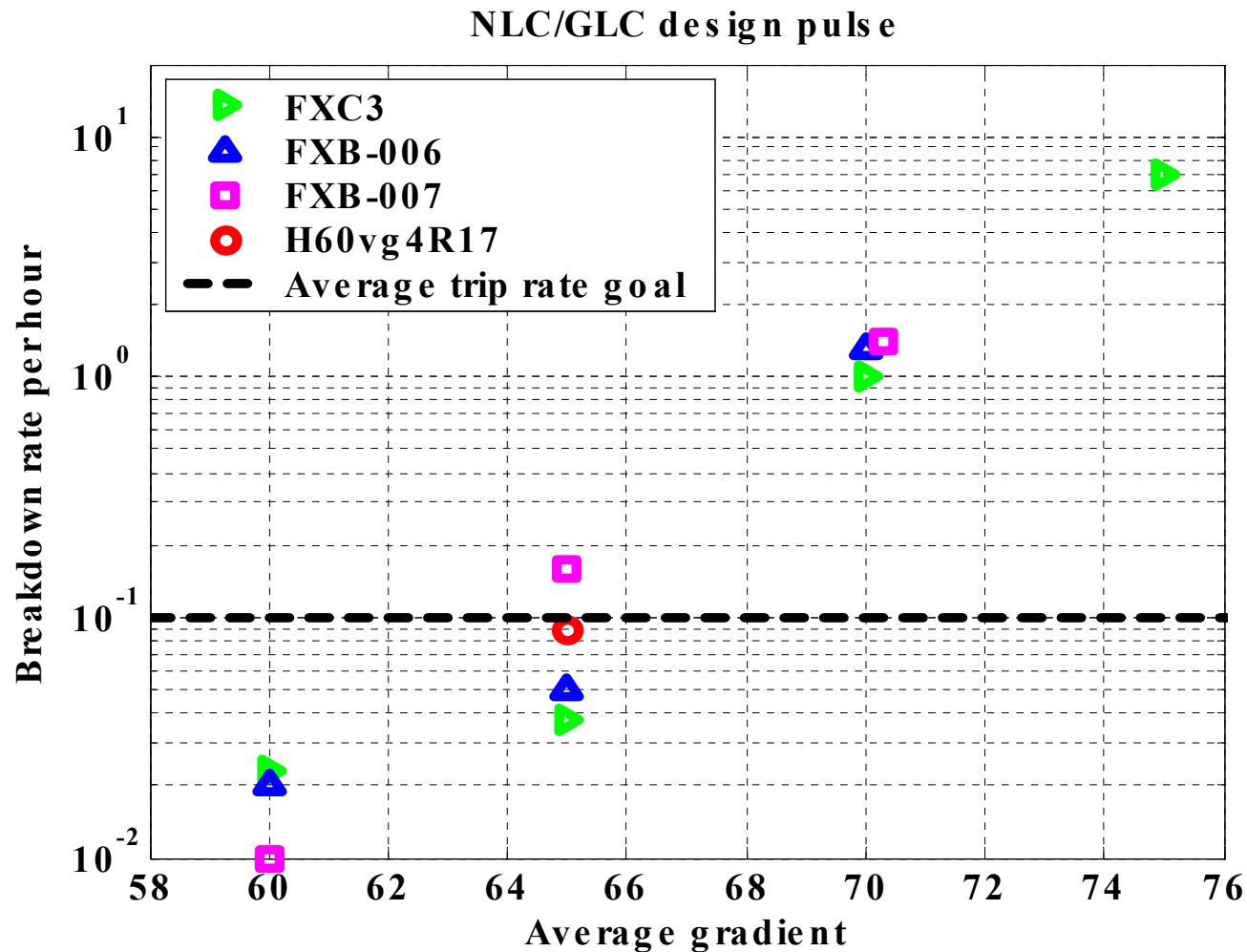


FXC-001

- FXC003 has also met the NLC design goals.

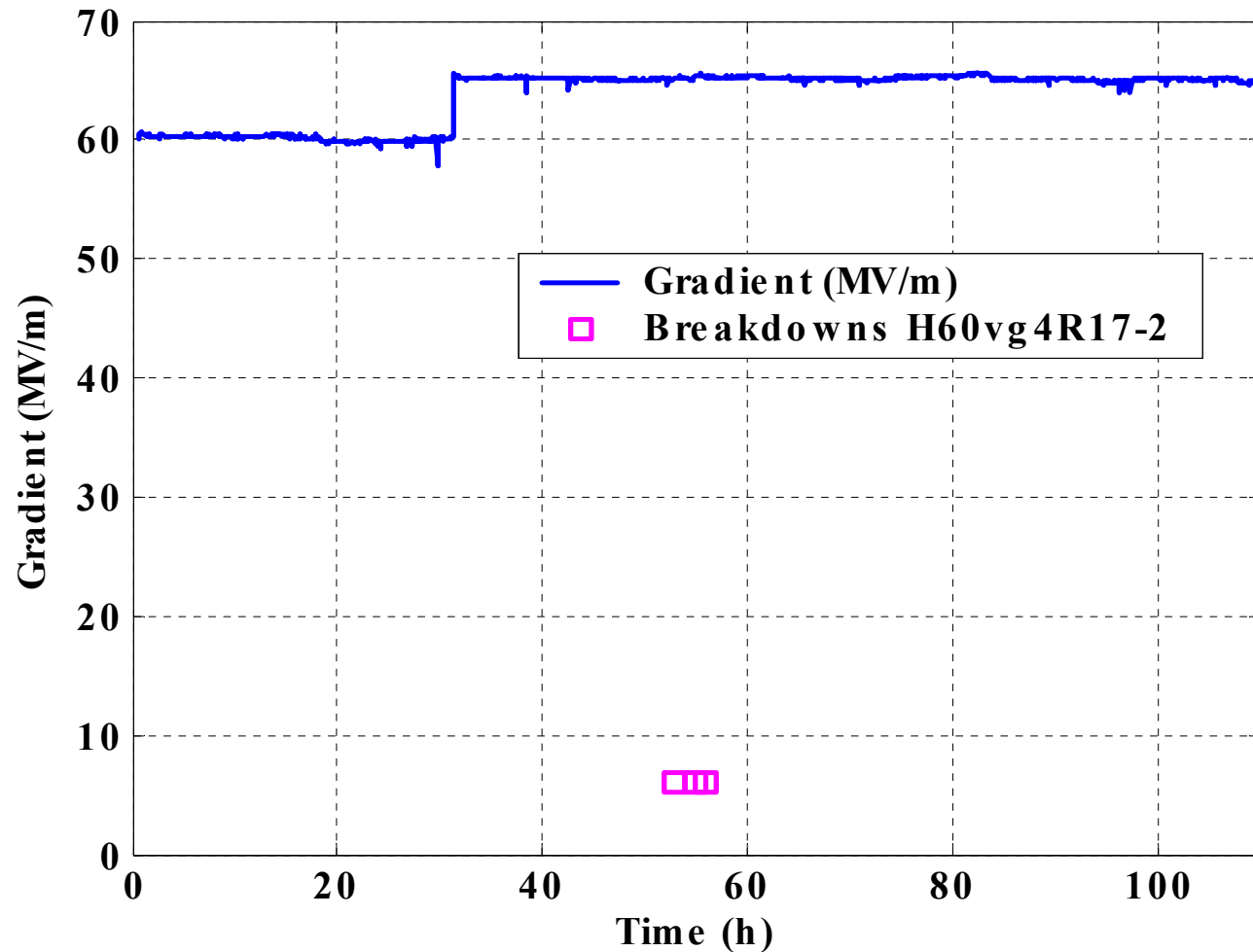
# Processing results from the 4 latest NLC/GLC prototype structures

3 out of 4 exceed breakdown rate requirements at 65 MV/m



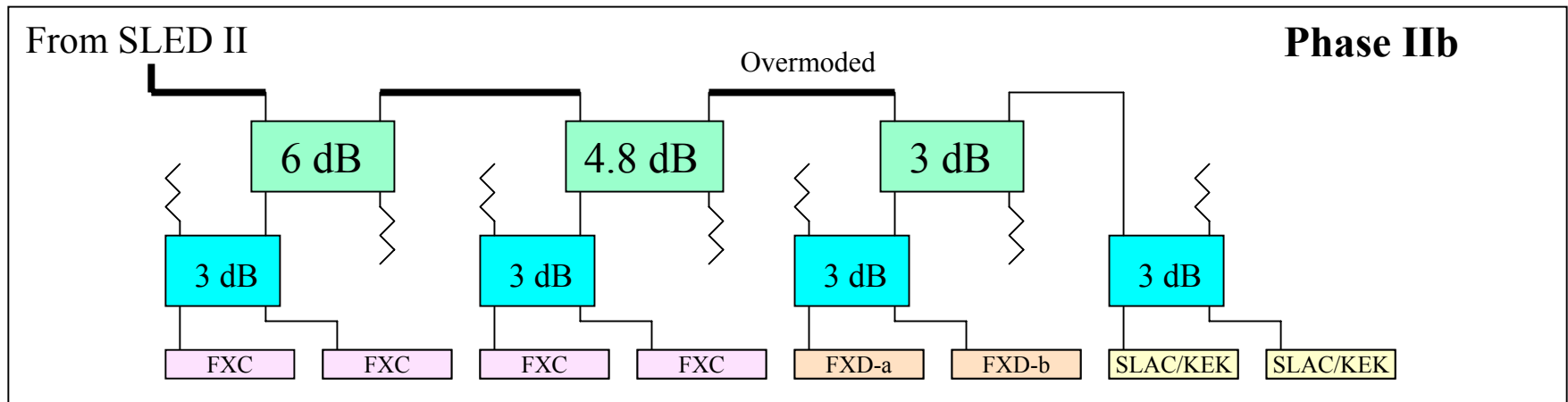
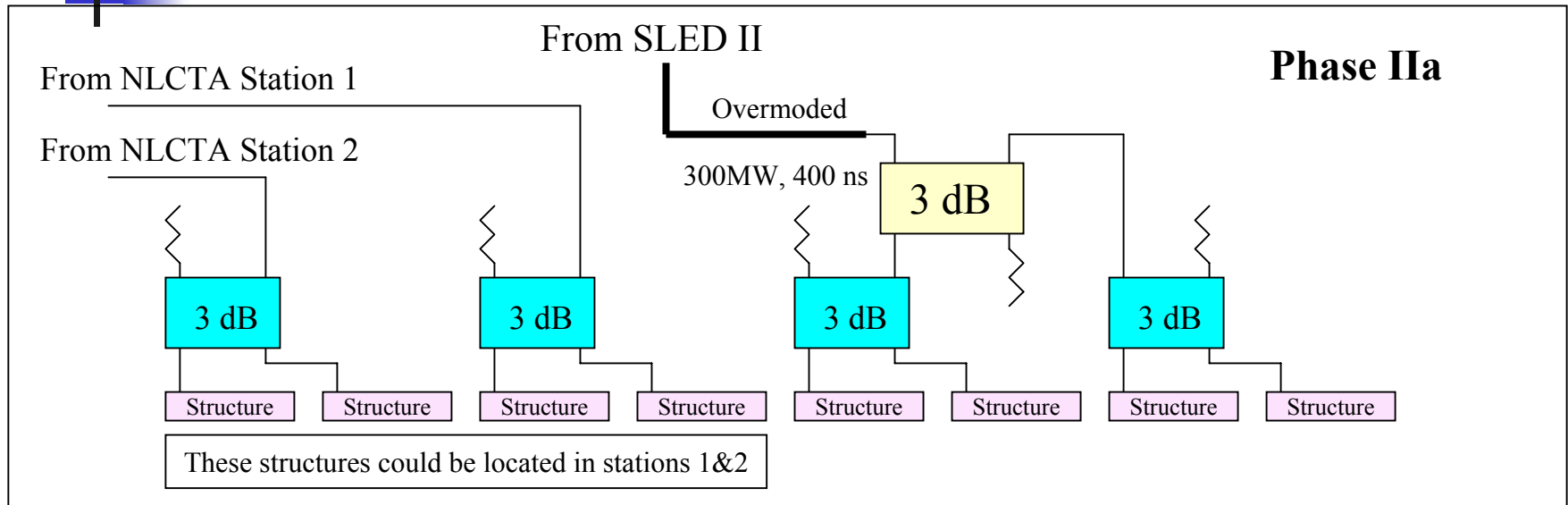


## FXC-003 golden run at 65 MV/m with the NLC/GLC design pulse



Breakdown rate : 0.038 /h (3 trips in 80h at 65 MV/m)

# Eight Pack Phase 2: Power Handling



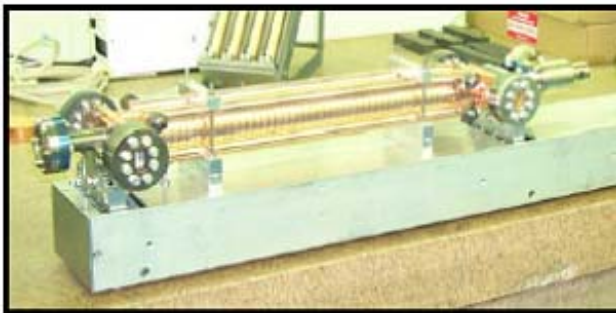


# Strongback Production

**Dummy Structure being test fitted  
On an NLCTA-style “Strongback”**



**FXB-002 Mounted on NLCTA-style “Strongback”**



- We produced nine structure supporting systems known as “strongbacks”(six for NLCTA use at SLAC, and three for use in girder development at FNAL)

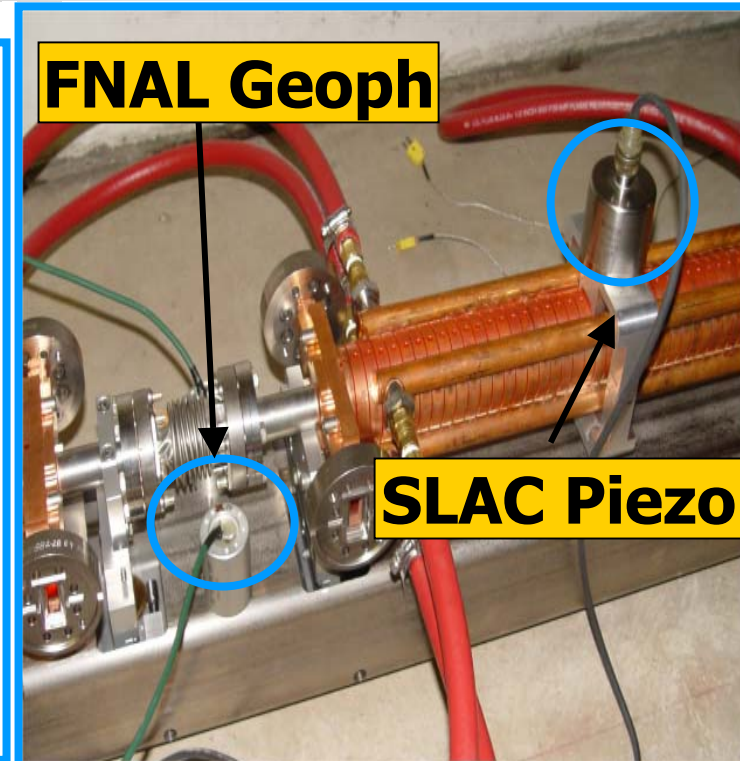
# Vibration studies @ MP8

## Studies:

- Effect of cooling water on structures stability
- Comparison of Al and SS strongbacks
- Effect of vacuum on vibration transmission
- Transmission of vibration to quads (PM EM)

## Study on more realistic supports

- Effect of movers on structure stability
- Adding more constraints: waveguides



In Collaboration with SLAC and Northwestern University we are setting up a ground motion experiment in the NUMI/MINOS tunnel.



# Overview of SCRF activities

## ■ Linear Collider R&D

- For TESLA we built modulators and electron guns for TTF at DESY (AD) and designed vertical test dewars and cryostats
- The A0 photo-injector at FNAL is very similar to TTF and uses TESLA acceleration cavities
- We also are designing and building a 3.9 GHz 3<sup>rd</sup> harmonic cavity. The purpose is to diminish the beam energy spread so that the electron pulse length can be made very short via a magnetic chicane

## ■ CKM

- FNAL has been doing R&D to build 3.9 GHz transverse kick cavities for an experiment proposed at FNAL that needs an RF separated K beam

## ■ Proton Driver

- FNAL has a design study in progress for an intense Proton Source based upon a 8-GeV SC linac



# FNAL SCRF Technical Capabilities

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- Both in the FNAL Accelerator Division (AD) and Technical Division (TD) have significant design capabilities useful for SCRF work
  - Cryogenic Engineering and Design
    - Engineers with experience on big cryogenic systems (Tevatron)
    - Designed 1.8 K cryostats for LHC IR quadropoles in TD
    - Test them at 1.8 in FNAL Magnet Test Facility
  - RF Engineering and Design
    - RF design engineers
    - Modern RF Engineering Software and design tools
    - Computing equipment
    - Improved modeling/analysis techniques
    - (eg working on the design of xband NLC structures and couplers)
- We also have been collaborating with **ANL and DESY on SRF Cavity Surface Treatment Facility** and plan to expand our collaborations with other labs and universities

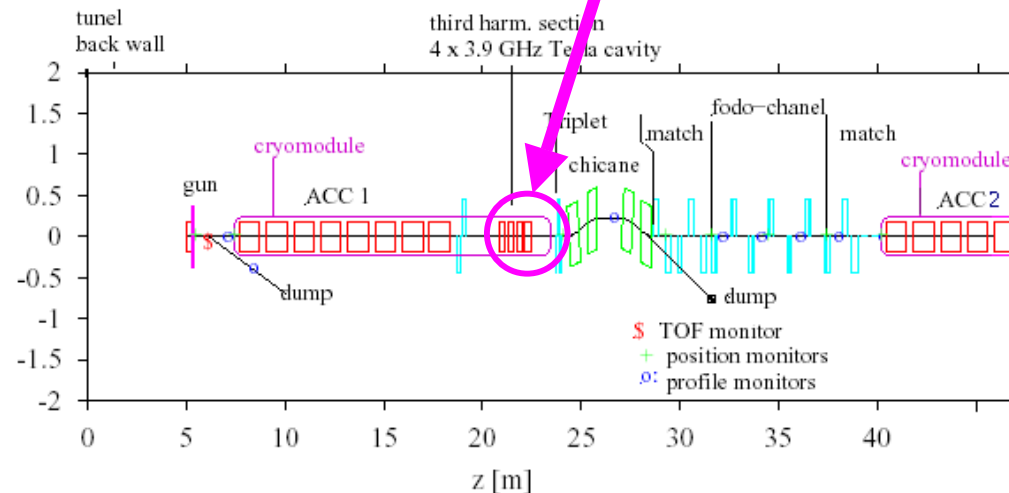
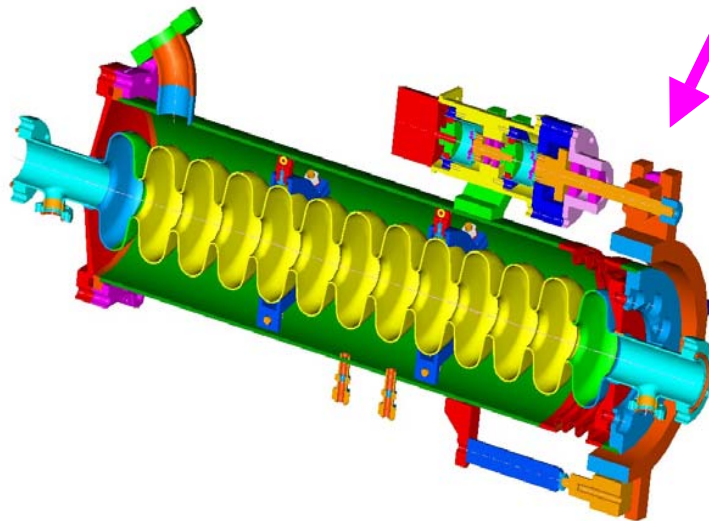
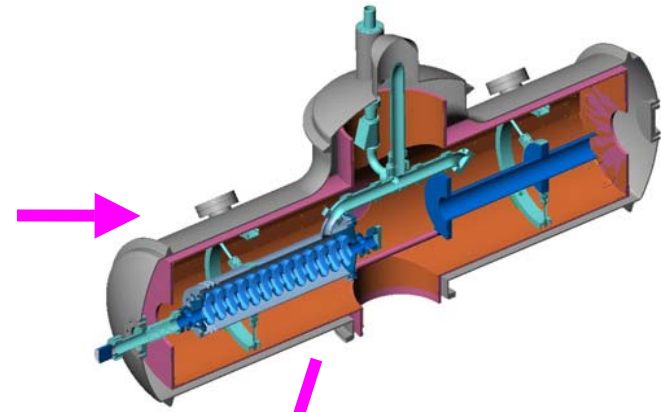


# SCRF R&D

- FNAL is currently doing some Superconducting RF R&D that can benefit to the TESLA proposal (3-d harmonic system development)
- TD RF group is working on SCRF R&D for two FNAL projects that build SCRF capabilities relevant to a LC if the technology decision is for a cold machine
  - **CKM:** Collaboration with BD. Goal is to provide SC RF cavities (transverse kick mode) to be used to generate a separated charged K beam for the CKM experiment
  - **A0 3<sup>rd</sup> Harmonic cavity:** Goal is to provide a 3.9 GHz accelerating cavity to reduce longitudinal energy spread of high current electron pulses from the A0 photo-injector. (Note: TESLA would like us to build one of these for TTF-II also so there continues to be collaboration in this area)

# SCRF R&D

- Building our capabilities for the future
  - Develop and build elements of a SRF module fabrication and test infrastructure
  - Design and build a prototype of a 3.9 GHz accelerating cavity for the Photo-Injector Test Stand
  - Develop a microphonics compensation system



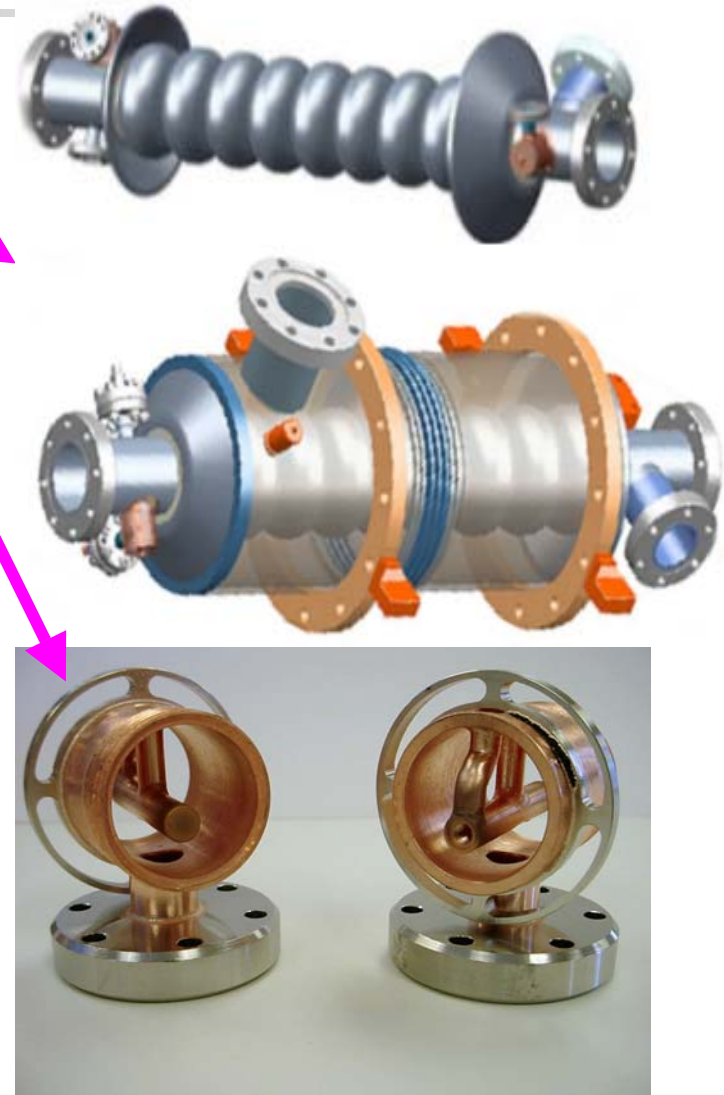


## 3.9 GHz accelerating cavity

- 9-cell cavity and helium tank design and fabrication
- HOM coupler design and fabrication
- Cell and cavity design and prototyping

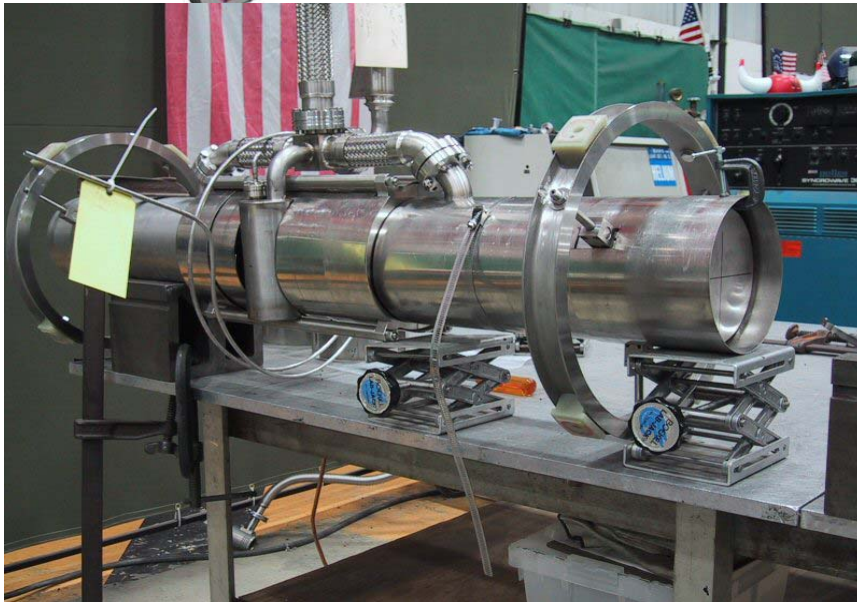
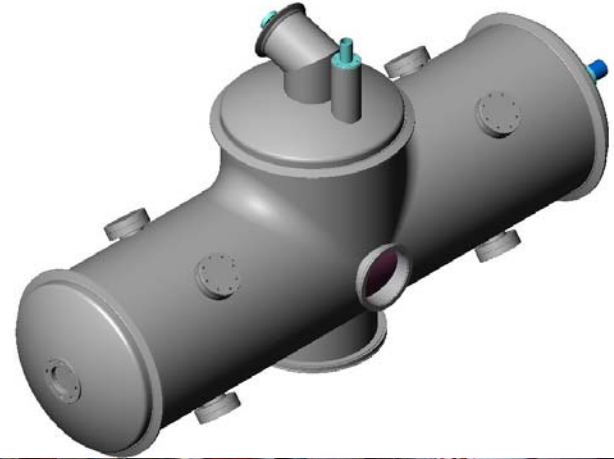
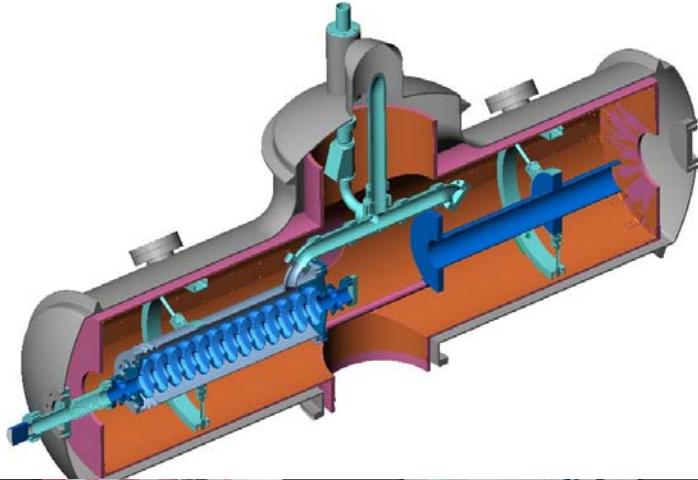
First copper model – 5/23/03

Second copper model – 2/18/04



# SCRF Module Fabrication

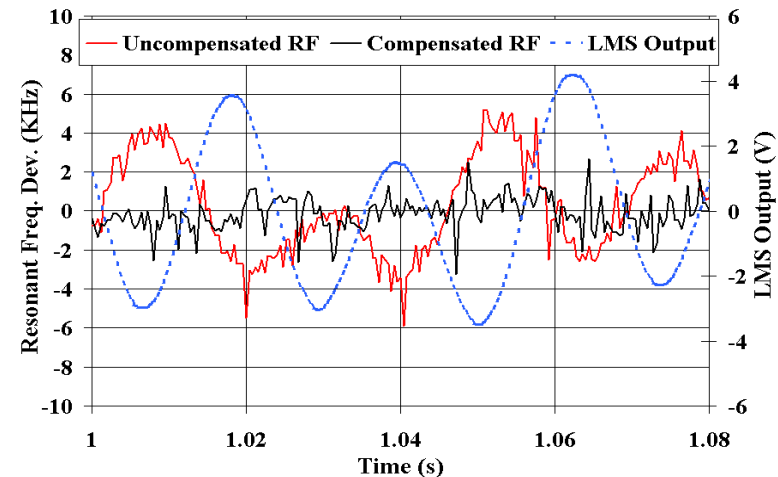
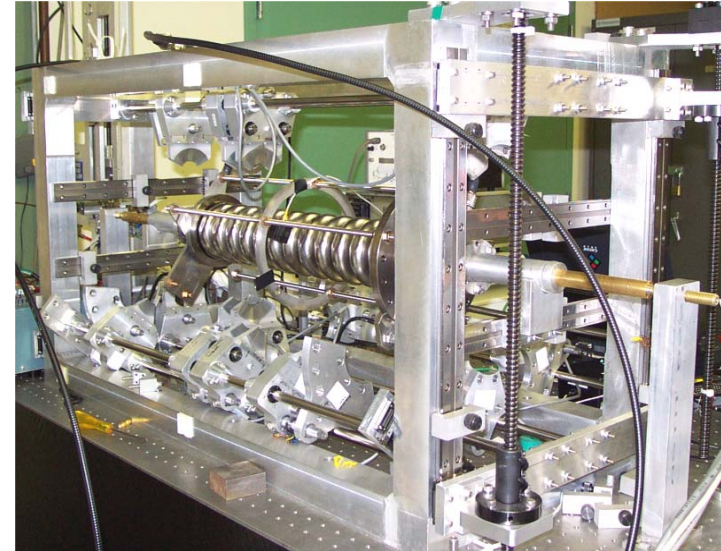
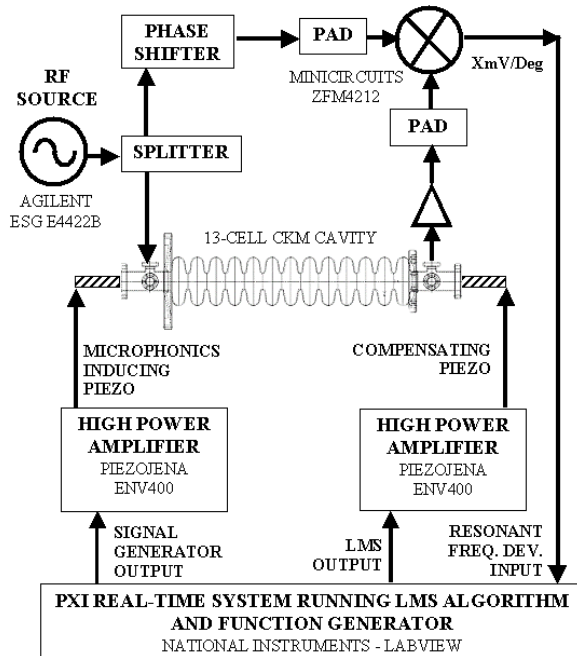
## Cryostat for CKM cavity testing





# SCRF Module Fabrication

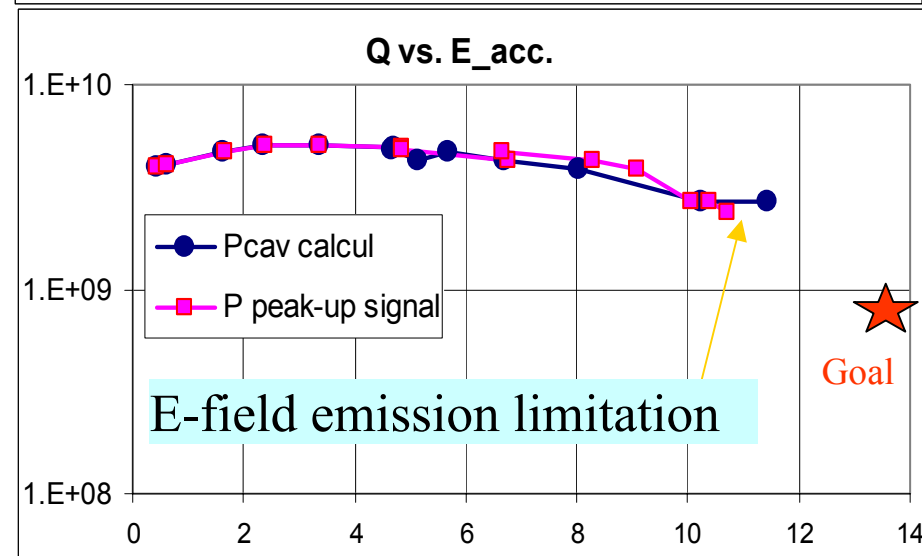
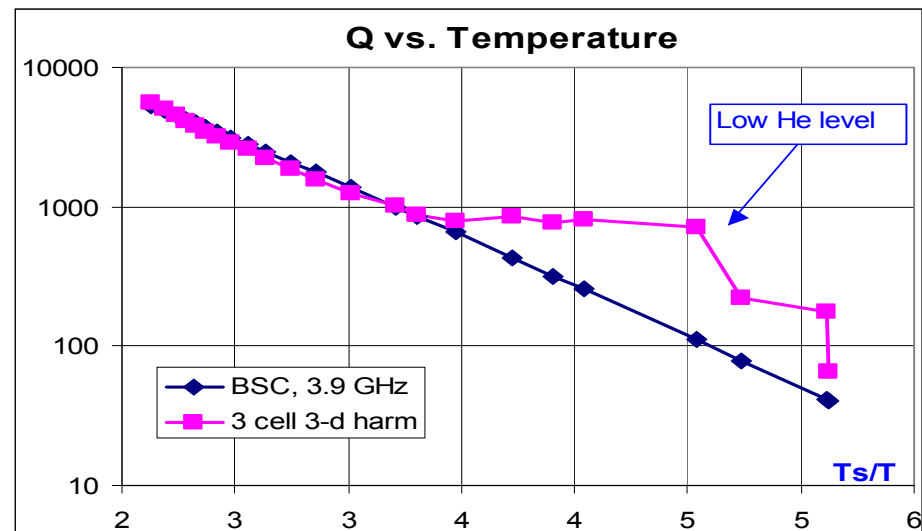
## Microphonics Detuning Compensation



**Automatic compensation with adaptive feedforward control method demonstrated in a 13-cell CKM cavity at room temperature.**

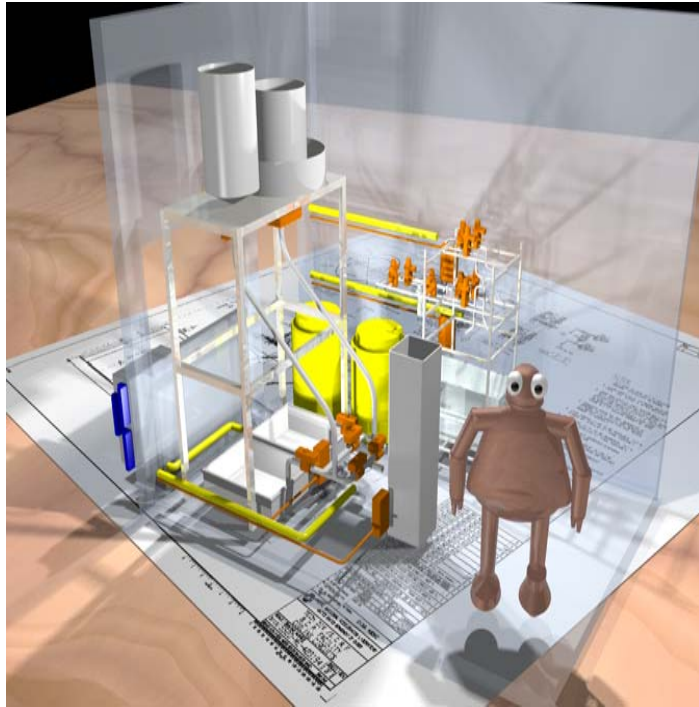
# Cold Test of the 3.9GHz 3-cell cavity in the Vertical Cryostat

Tested after 140  $\mu\text{m}$  BCP, heat treatment and HPR



# Surface treatment facility

**Process Compartment Design**



**Mockup @ FNAL TD MDL**





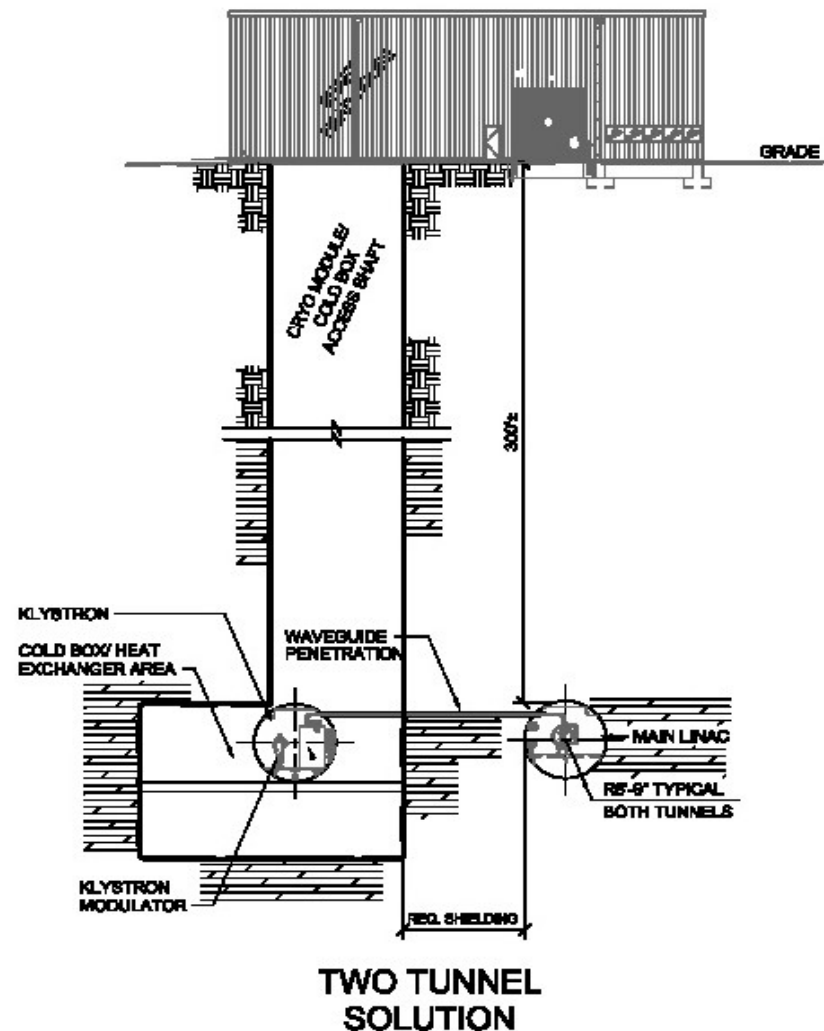
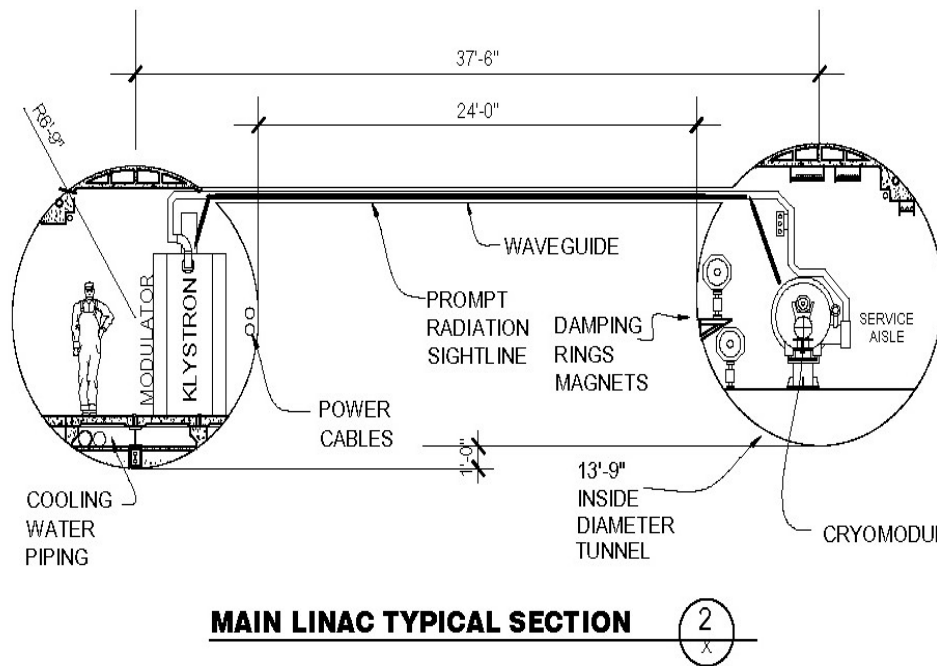
# Eddy Current Scanner

- IB2 *temporary location*
- Power hookup
- 100 psi Air line connection
- Leveling

## Scanning Equipment From SNS



# Linear Collider Site Studies





# Fermilab and LC Technology Decision

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- We are also developing detector collaboration with in US and except that Fermilab will play a major role in such a collaboration.
  - Fermilab has considerable experience in building large detectors, Silicon, Tracking Chambers, Muon & Calorimeter.
  - Computing Infrastructure and GRID
- Illinois and Fermilab is an ideal choice for the Linear Collider site.
- We are working with local universities and ANL to bid to host Linear Collider in Illinois after the technology selection.





# Summary

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- Fermilab has made significant contributions to both the NLC and TESLA R&D.
- Fermilab is aligning itself to be a significant player in the Linear Collider
  - We will continue and expand our efforts in the accelerator, detector and IL site studies.
  - We are increasing our effort in the accelerator physics in Main Linac and Damping Ring.
  - We are proposing to build a LC ETF (warm or cold) at Fermilab to be in line with technology decision with U.S. and International linear collider collaborations.
- We are increasing Fermilab and Illinois presence within the LC collaboration(s).
- We are taking an active role in US and International efforts on LC.